

Durex® Uraflex 100 OP

100% Solids Urethane Flexible Orange Peel Industrial Floor Coating

- Description** Durex® Uraflex 100 OP Flexible Orange Peel Industrial Floor Coating is a 100% solids, two-component polyurethane protective industrial floor coating with a slightly textured finish. It is specially formulated to perform where greater hiding power, low temperature, flexibility and chemical resistance are required. This product has excellent chemical properties which make it an extremely versatile coating that outperforms standard epoxy coatings.
- Uses** Durex® Uraflex 100 OP Flexible Orange Peel Industrial Floor Coating is used in a variety of light-to-medium-duty interior protective floor coating applications where increased hiding power is required. It is typically used as a topcoat on irregular floors to hide imperfections.
- Ideal For**
- Industrial flooring topcoat
 - Production areas
 - Food processing and pharmaceutical plants
- Features**
- Textured, easy-to-use finish
 - Hides flooring imperfections
 - Excellent adhesion to a variety of substrates
 - Outstanding stability at low temperatures
 - Zero VOC, 100% solid urethane
 - Excellent moisture resistance
 - Bonds to metal
 - Smooth, bubble-free film surface
 - Abrasion resistant
 - Penetrates and seals the surface
 - Can be applied on walls > 250 microns thickness
 - Canadian Food Inspection Agency approved, USDA accepted

TECHNICAL DATA

PHYSICAL PROPERTIES	
Colour	Pigmented
Mix Ratio	Part A (Resin):Part B (Urethane) 3:1 by volume
Cure Time @ 23°C (75°F)	To touch: 6 hours To recoat: 6 hours To traffic: 48 hours Fully cured: 4 days
Coverage	4 m ² /L (150 ft ² /US gal) @ 10 mils
Recommended Film Thickness	5 mils (75 microns) min to 16 mils (400 microns) max
Pot Life – working time @ 23°C (75°F)	15 minutes
Reducer/Clean-up	Lacquer thinner or IPA
V.O.C.	Zero

PERFORMANCE PROPERTIES	TEST METHOD	RESULTS
Percent Solids	ASTM D7232-06	100%
Viscosity (Brookfield) 23°C (75°F)	ASTM D2196	4,500 cps
Abrasion Resistance	ASTM 5178-91, CS-17 wheel	20 mg loss @ 1000 g load, 1000 cycles
Tensile Strength	ASTM D412	2,700 psi
Specific Gravity	ASTM D333	1.1-1.2 g/L (8.9-10 lb/gal)
Elongation	ASTM D412	45%
Low Temperature Flexibility	1/8" Mandrel Bend @ -26C	Pass
Tear Strength	ASTM D624 Die C	171 lb./In. inch (30KN/linear metre)
Adhesion to Concrete	ASTM C794	> 350 psi (2.4 MPa): Concrete Fails
Shore Hardness A	ASTM C661-83	95
Water Swelling	6 hours	0.05 (max % weight gain)

Packaging	Durex® Uraflex 100 OP is packaged in 75.6 L (20 gal), 18.9 L (5 gal) and 3.78 L (1 gal) kits. This product is available in multiple standard colours. Custom colour matching can also be attained at an additional cost. Please refer to the <i>Durex® Colour Selection Guide</i> for all available colour options.
Storage Conditions	Store Durex® Uraflex 100 OP in a dry, vented, waterproof location, stacked off the ground, out of direct sunlight and other detrimental conditions. Store liquid materials in ambient temperatures above 5 degrees C and below 35 degrees C. KEEP FROM FREEZING.
Surface Preparation	Surfaces to be coated shall be shot-blasted and clear of debris or other materials deleterious to adhesion. New concrete and masonry mortar shall be allowed to cure for a minimum of 28 days with the compressive strength of concrete to be at least 25 MPa (3, 625 psi) before coating. Clean surfaces with a wire brush and/or power washer to remove dirt, loose materials and debris. Allow surfaces to thoroughly dry prior to applications. Treat cracks using Durex® Epotel 100 Joint and Crack Filler. Maintain temperature in work areas to receive floor coating at a minimum of 10 degrees C for at least 24 hours before application, during application, and until coatings have fully cured. Provide adequate ventilation where flooring is being applied. Maintain a dust-free environment for duration of work. Erect suitable barriers to prevent through traffic or other trades from entering working area during installation of floor coating and to protect adjacent surfaces from damage.
Mixing Instructions	Durex® Uraflex 100 OP is supplied in a kit based on mixing ratio. Mixing shall be carried out in a clean, rust-free container, and mixed by a power drill at 400-500 rpm maximum. Mix three (3) parts by volume of Part 'A' resin with one (1) part by volume of Part 'B' urethane. Mix for at least one (1) minute. Durex® Uraflex 100 OP Coating must be applied within fifteen (15) minutes for best results. Note: DO NOT MIX PART 'A' RESIN WITH PART 'B' URETHANE UNTIL YOU ARE READY TO BEGIN APPLICATION.
Application	ALWAYS WEAR PROTECTIVE GLOVES AND SPLASH-RESISTANCE GOGGLES. APPLY IN WELL-VENTILATED AREA. AVOID INHALING AND DIRECT SKIN CONTACT. WASH YOUR HANDS AFTER APPLICATION WITH SOAP AND WARM WATER. It is recommended to prepare a test patch to verify product adhesion to the surface. Use a good-quality synthetic brush (75-100 mm, 3-4 in. brush length) to paint edges where the floor meets the walls. Then use a lint-free 12.7 mm (1/2 in.) nap roller cover and 230 mm (9 in.) squeegee to apply an even coat of Durex® Uraflex 100 OP. Maintain a wet edge to prevent overlap marks and gloss differences. (Durex® Uraflex 100 OP can also be spray-applied using plural-component spray equipment.) Note: Durex® Uraflex 100 Flexible Orange Peel Finish Industrial Floor Coating is a polyurethane-based coating. Polyurethane coatings are sensitive to ultraviolet rays. All exterior applications must be topcoated or sealed with a UV-resistant coating.
Clean-Up	Wash all tools and equipment immediately with warm water and mild detergent. Allow any unused product to harden in container and discard according to local regulations.
Health and Safety	Use under well-ventilated conditions with appropriate respirator approved for organic vapours and rubber gloves when handling the product. Avoid contact with eyes and prolonged contact with skin. If contact occurs, flush immediately with water and seek medical attention if irritation occurs. Harmful if swallowed. Do not induce vomiting. Drink 1-2 glasses of water or milk. Keep product out of reach of children. Read published Material Safety Data Sheet for additional information.
Warranty	Durabond warrants this product is free of manufacturing defects, and will replace at no charge, provided it has been applied within 12 months of purchase, it has been installed for uses suitable for this product and in accordance with the manufacturer's instructions.
Technical Services	Technical support is available upon request at info@durabond.com . For the latest version of this data sheet, please visit our website at www.durabond.com , call toll free at 1-877-DURABOND (387-2266) or speak with your Durabond Technical Coatings Ltd sales representative.

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