

Durex Acrybond "S"

100% Acrylic EIFS Base Coat Polymer Modifier

Description	Durex® Acrybond "S" is a water-based 100% acrylic polymer cement additive. Durex® Acrybond "S" has been specially formulated to provide maximum adhesion and ideal application properties when used as the catalyst in the mix with Durex® Uniplast. It is the typical mix for the Durex® family of Exterior Insulation and Finish Systems (EIFS).
Uses	Durex® Acrybond "S" is used as an insulation adhesive and as scratch and non-combustible base coats on all Durex® EIFS systems when mixed with Durex® Uniplast.
Features	<p>Durex® Acrybond "S" is formulated to provide:</p> <ul style="list-style-type: none"> • Superior bonding to foam plastic insulation when mixed with Durex® Uniplast • Longer open time of mixes • Develops ideal consistency of mixes for better initial tack to keep insulation boards in place when used as an insulation adhesive • Simplified job site mixing as no water or other additives required • Consistent job site quality control • Low moisture absorption rate of the mixes • Higher compressive and flexural strength of the cementitious mixtures • Reduced shrinkage and cracking of the mixes

TECHNICAL DATA

PHYSICAL PROPERTIES	
Product Type	Water-based acrylic emulsion
Appearance	White milky liquid
Viscosity	60–100 cps
pH Level	9.0 to 9.5
Toxicity	Non-toxic
Mix Open Time	45-60 minutes

PERFORMANCE PROPERTIES	TEST METHOD	RESULTS
Non-combustible	CAN4-ULC-S114-M80	Rated non-combustible
Compressive Strength	ASTM C109-90	43.10 MPa (6250 psi)
Flexural Strength	ASTM C293-79	6.91 MPa (1002 psi)
Shear Bond Adhesion	ASTM C882-87	11.20 MPa (1625 psi)
Absorption Rate	24 hr immersion	1.90% in water
Taber Abrasion	CGSB-75.1-M88	29.24 1a-Abrasion Wear Index
Tensile Strength	ASTM C190-85	6.00 MPa (870 psi)

*All performance characteristics noted above are as a result of using Durex® Acrybond "S" in conjunction with Durex® Uniplast.

Packaging	Durex® Acrybond "S" is readily available in 4 litre containers, 18.9 litre pails and 45 gallon (205 litres) drums.
Storage	Store Durex® Acrybond "S" in a dry, vented, waterproof location, stacked off the ground with ambient temperatures above 5°C (41°F). Keep material dry, protected from rapid temperature changes, dampness and moisture and away from direct sunlight. KEEP FROM FREEZING. DISCARD ANY FROZEN MATERIALS.
Mixing Procedure	Mix Durex® Acrybond "S" with Durex® Uniplast to the proportions required. The viscosity of the matrix, as desired, can be adjusted with an additional small amount of Durex® Acrybond "S". Mix thoroughly until matrix is free of lumps. Do not over mix or mix with mixing paddles at speeds over 600 rpm as excessive air will be induced into the mix which will affect the long-term performance of the mixture. Let mixture stand for 5 to 10 minutes, then re-temper and use. Discard all mixtures which begin to harden a second time. Thoroughly mix Durex® Acrybond "S" before each use. Discard all frozen materials, materials which have formed solid lumps at the bottom of the container and materials which do not appear to be of a homogeneous viscosity. DO NOT SUBSTITUTE NOR COMPENSATE DUREX® ACRYBOND "S" WITH ANY OTHER TYPE OF MIXING LIQUID MEDIUM.
Limitations	Not recommended for use when ambient, surface and material temperatures are less than 5°C (41°F) during application and curing period.

Clean-up	Clean all tools promptly after each use with clean water. Do not allow mixes to dry on tools.
Health and Safety	For information and advice on the safe handling, storage and disposal of chemical products, refer to the most recent MSDS sheet containing physical, environmental, toxic and other safety/materials handling data. For industrial use only. Keep out of reach of children.
Warranty	Durabond warrants this product is free of manufacturing defects, and will replace at no charge, provided it has been applied within 12 months of purchase, it has been installed for uses suitable for this product and in accordance with the manufacturer's instructions.
Technical Services	Technical support is available upon request at info@durabond.com . For the latest version of this data sheet, please visit our website at www.durabond.com , call toll free at 1-877-DURABOND (387-2266) or speak with your Durabond Products Ltd. sales representative.



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