

# Horizontal Top Side Shallow Repair

Repair Method: C1-SC01

## **Description**

Deteriorated, surface spalling concrete with no exposed and / or rusting steel reinforcement.

## **Identification**

- · Identify all spalls and delaminations on the horizontal and vertical concrete elements by the use of chain-drag or hammer. Outline areas to be removed with red spray paint.
- Identify any unsound concrete, poor patching, poor concrete or other condition that will adversely affect the installation and/or proper functioning of the coating. Outline areas with red spray
- Obtain Engineer approval on spalls and delaminations which are to be removed and those areas which are to be repaired.



### **Substrate Preparation**

- Remove all defective and/or delaminated concrete by suitable means, until sound concrete is reached.
- · Check for and remove any additional delaminations caused by previous removal.
- The repair areas shall be wire-brushed with an electric hand-grinder, including any reinforcing that is uncovered until the area is free of loose concrete, dirt and/or corrosion products.
- Where the parent concrete is sound and the repair consists of replacing the parge coat only, The surface of the parent concrete shall be mechanically abraded.

### **Repair Steps**

- 1. The prepared surface shall be thoroughly wetted down for a period of not less than ½ hour prior to placement of repair material.
- 2. Apply the cement slurry-bonding coat in accordance with good
- 3. Apply the repair material while the bonding agent is still wet.
- 4. The repair material should be cured by covering with wet burlap covered with polyethylene sheets, as soon as the surface will support it.

Steps	Products	Mix Design	Coverage
1	Cement Slurry-bonding coat	<ul><li>2 parts Durex Acrylic Resin Bond to;</li><li>1 part Portland Cement Type 10 (P350)</li></ul>	2 m <sup>2</sup> /liter depending on surface conditions
2	Durex Dur-A-Patch Durex Acrylic Resin Bond	1 Bag Dur-A-Patch 5 Ltrs Durex Acrylic Resin Bond	1.0 m <sup>2</sup> @ 15 mm thick
3	Durex Architectural Coatings	Not Required ( ready mixed) (see Finishes)	Refer to data sheet of selected coating